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(54) **NOZZLE TIP WITH SLIT VALVE FOR FLUID DISPENSER**

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Related U.S. Application Data

(63) Continuation of application No. 11/854,360, filed on Sep. 12, 2007, now Pat. No. 8,899,449, which is a continuation-in-part of application No. 11/220,018, filed on Sep. 6, 2005, now abandoned.

(60) Provisional application No. 60/608,239, filed on Sep. 9, 2004.

(51) **Int. Cl.**

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B05B 11/00 (2006.01)

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(52) **U.S. Cl.**

CPC **B05B 11/3042** (2013.01); **B05B 11/007** (2013.01); **B65D 47/2031** (2013.01); **F16K 15/147** (2013.01); **F16K 47/08** (2013.01); **A47K 5/12** (2013.01); **B05B 11/3032** (2013.01)

(58) **Field of Classification Search**

CPC A47K 5/12; A47K 5/1208; A47K 5/11; B05B 11/3028; B05B 11/3035; B05B 11/07; B05B 11/3032; B65D 47/2031

USPC 222/105, 207, 209, 212, 383.1, 222/490-497

See application file for complete search history.

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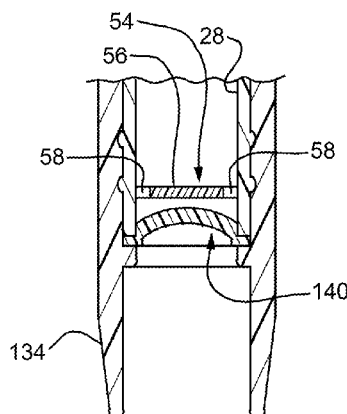
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(57) **ABSTRACT**

An outlet valve assembly for fluid dispenser includes an outlet nipple having a proximal end for fluidically coupling to a pump and a distal end and defining a flow conduit. An outlet nozzle comprises a sleeve and an inward annular protrusion cooperating to define a counterbore coaxially receiving at least a portion of the outlet nipple. A resilient valve member within the counterbore includes a valve head portion and a peripheral valve portion around the valve head portion. The peripheral valve portion is retained between the annular protrusion and the distal end. A vent-resisting member integrally formed within the conduit includes a perforated baffle adjacent a first side, upstream of the valve head portion. The baffle is positioned close to the first side of the valve head portion to resist inward venting of the orifice during operation to prevent inward venting of ambient air during a dispensing operation.

18 Claims, 13 Drawing Sheets



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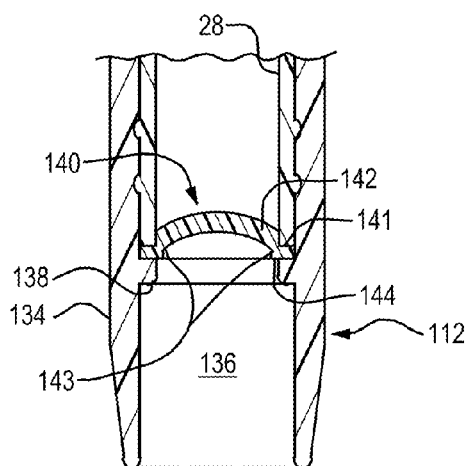


FIG. 3

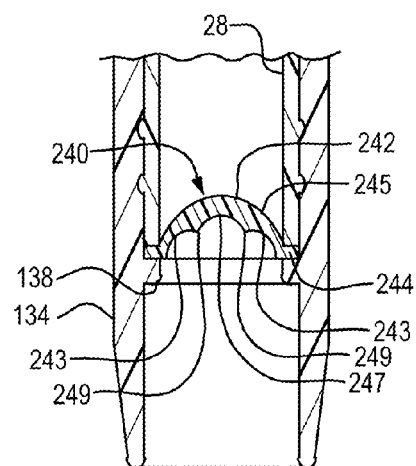


FIG. 4

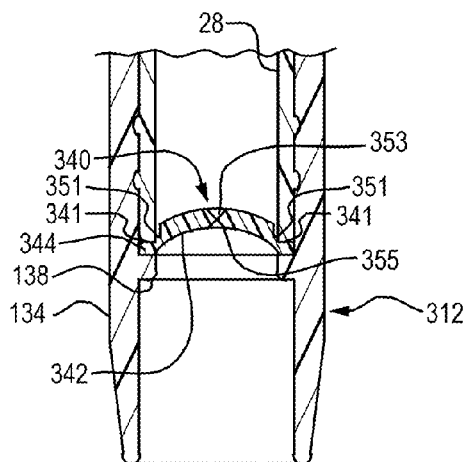


FIG. 5

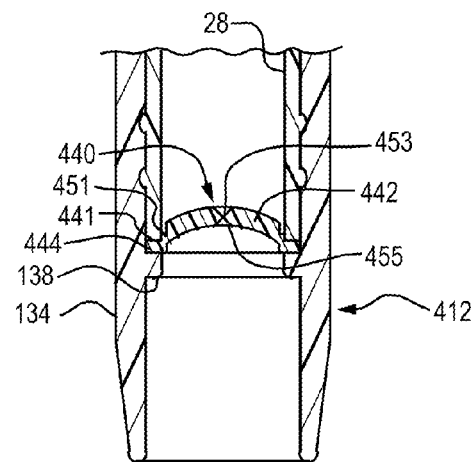


FIG. 6

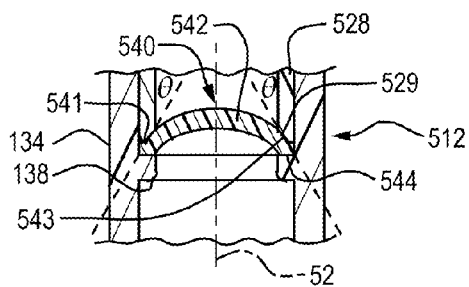


FIG. 7

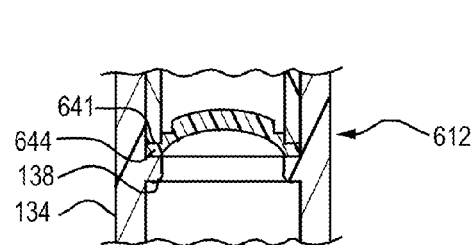


FIG. 8

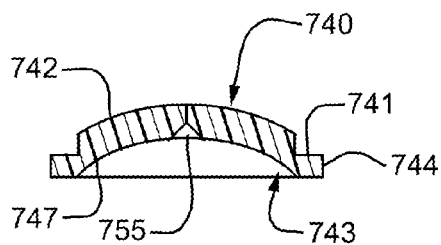


FIG. 9

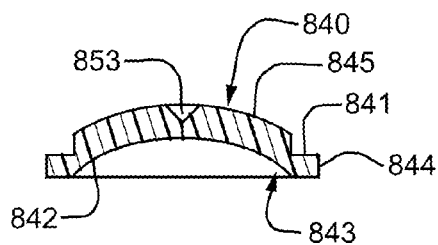


FIG. 10

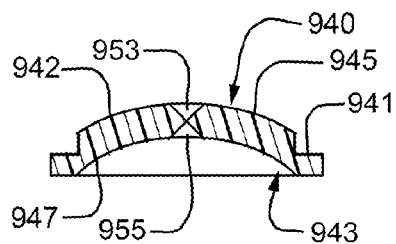


FIG. 11

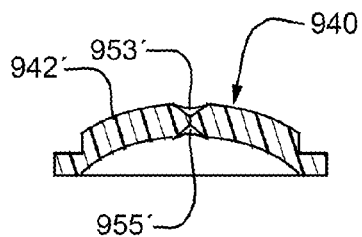


FIG. 12

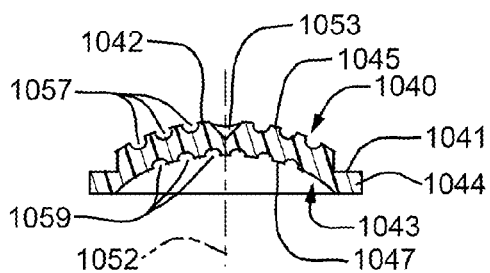


FIG. 13

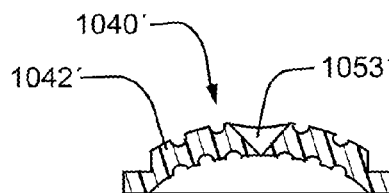


FIG. 14

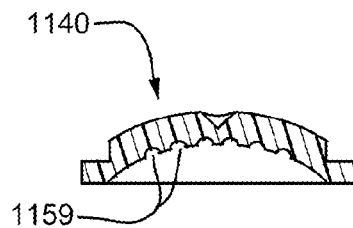


FIG. 15

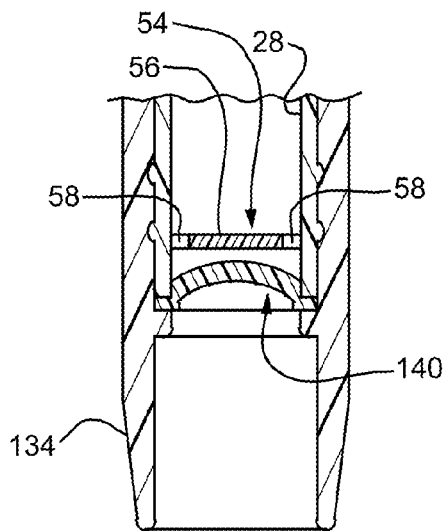


FIG. 16

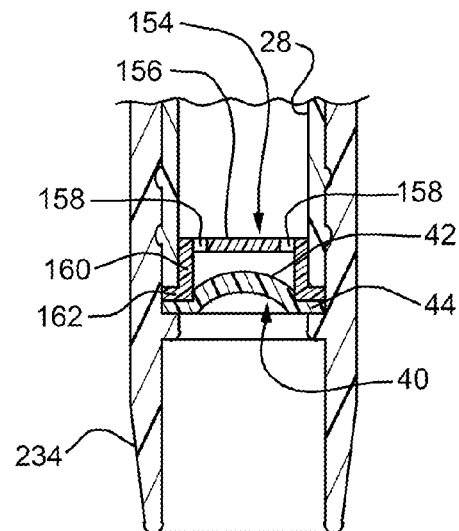


FIG. 17

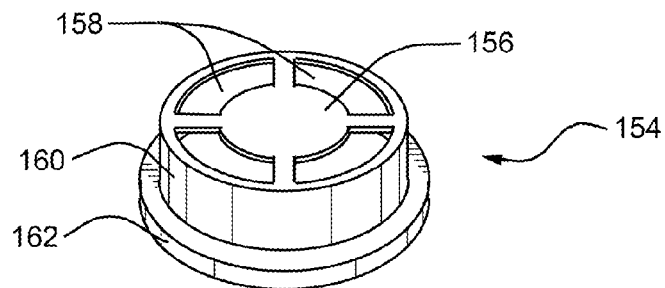


FIG. 18

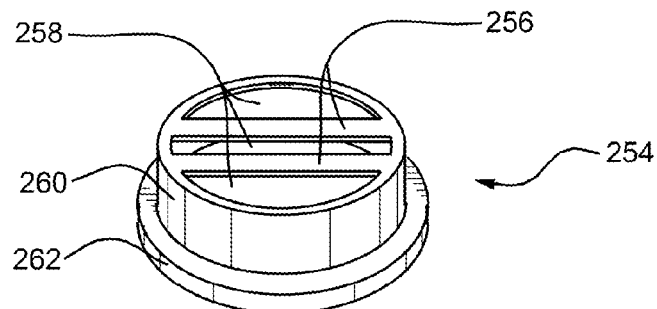


FIG. 19

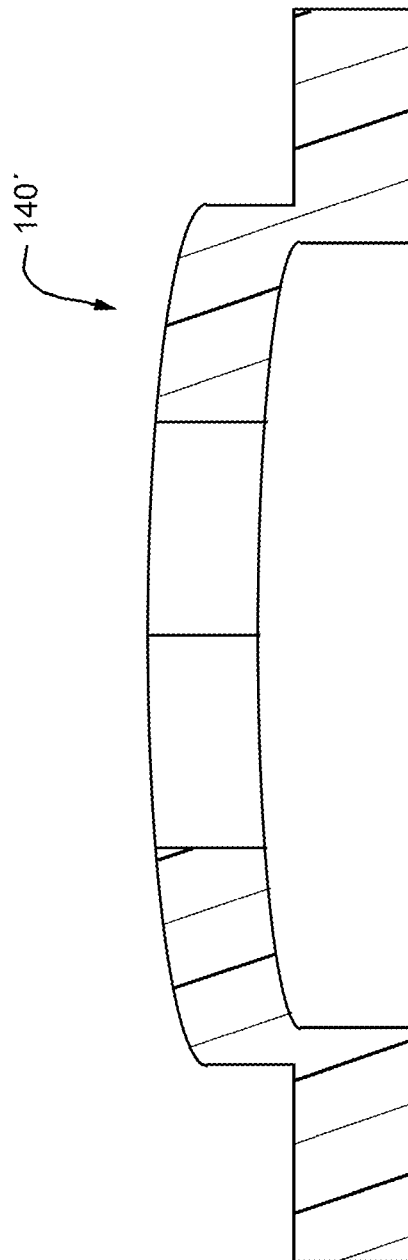


FIG. 20

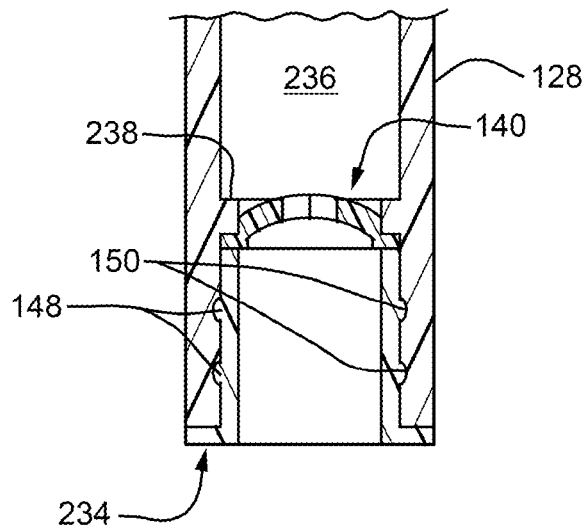


FIG. 21

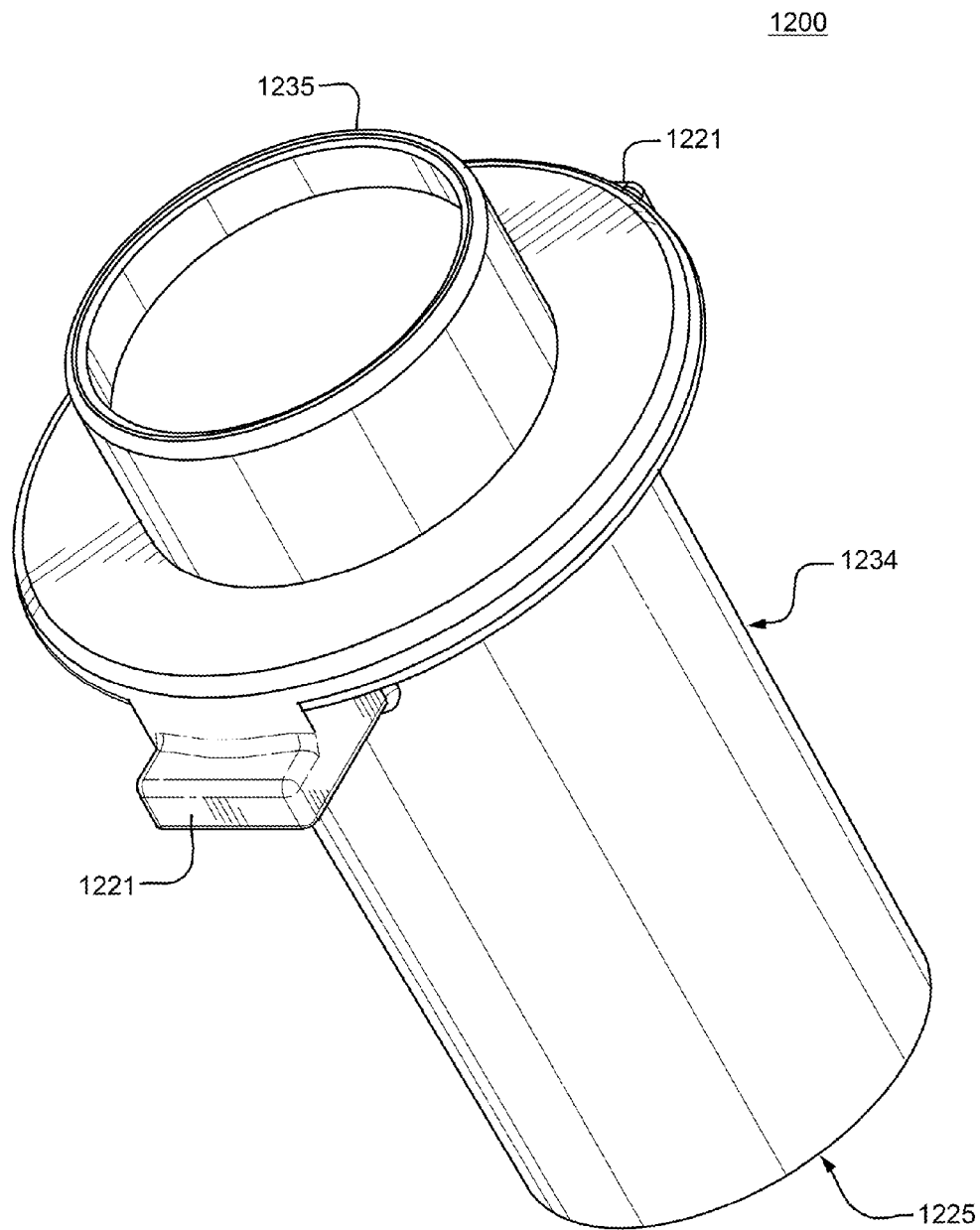


FIG. 22

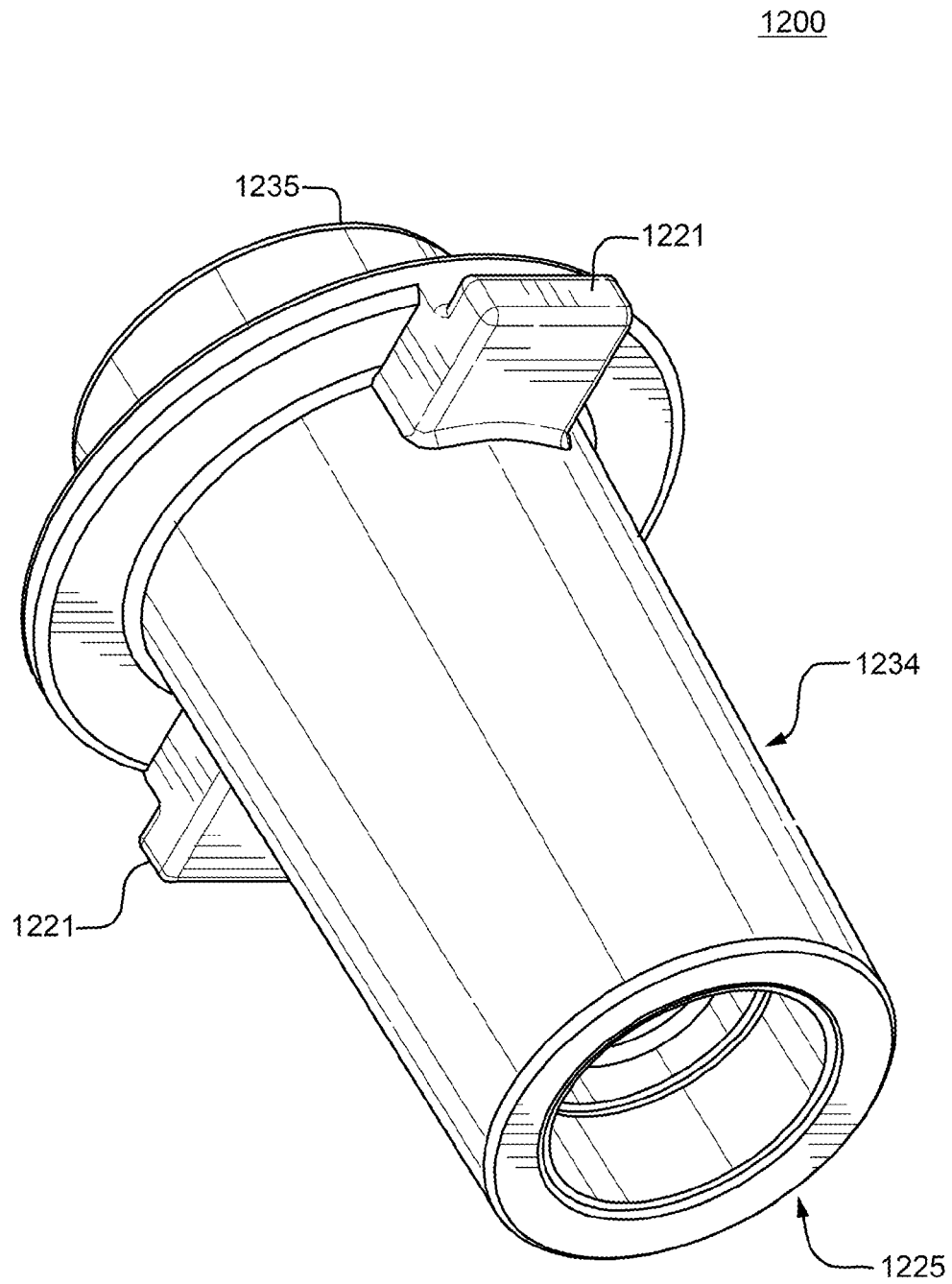


FIG. 23

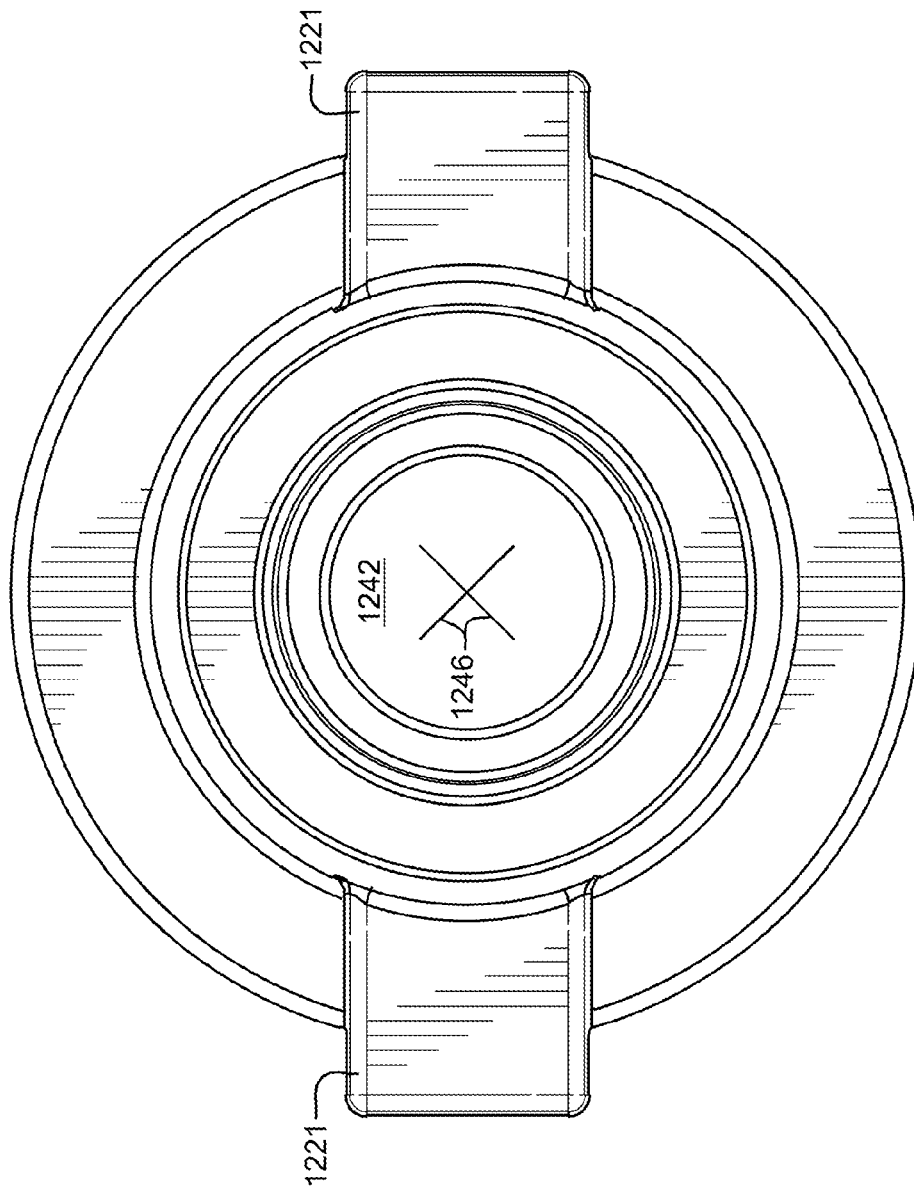


FIG. 24

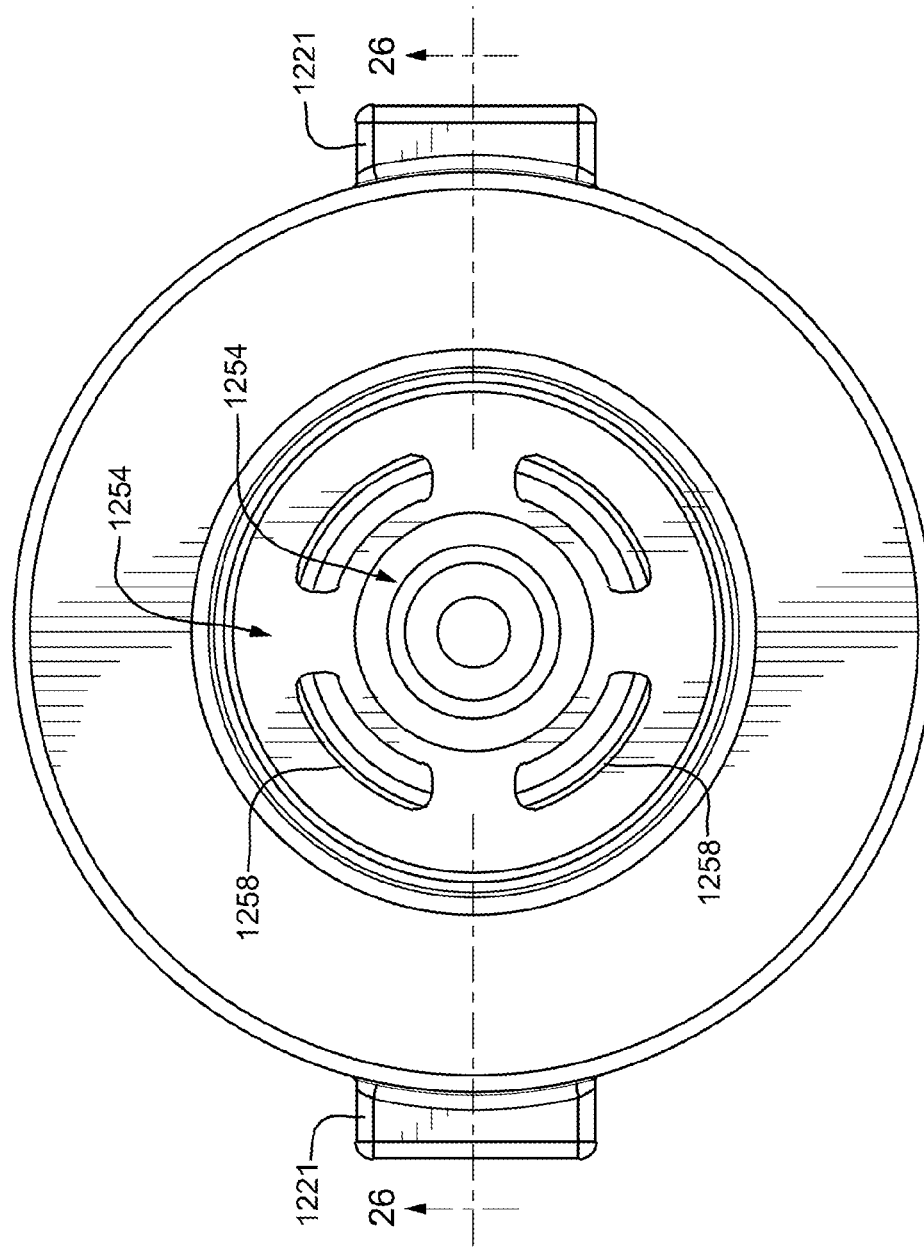


FIG. 25

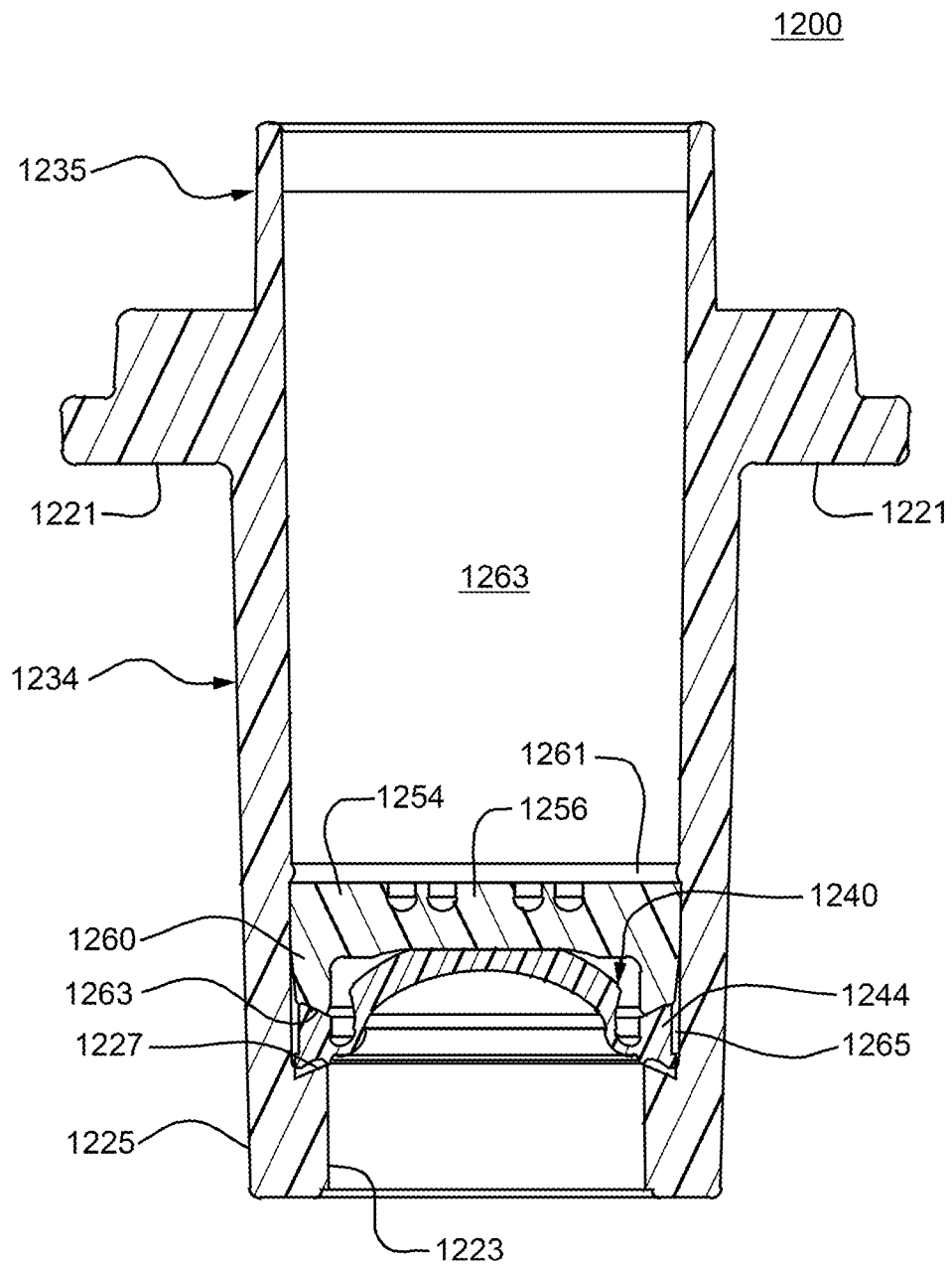


FIG. 26

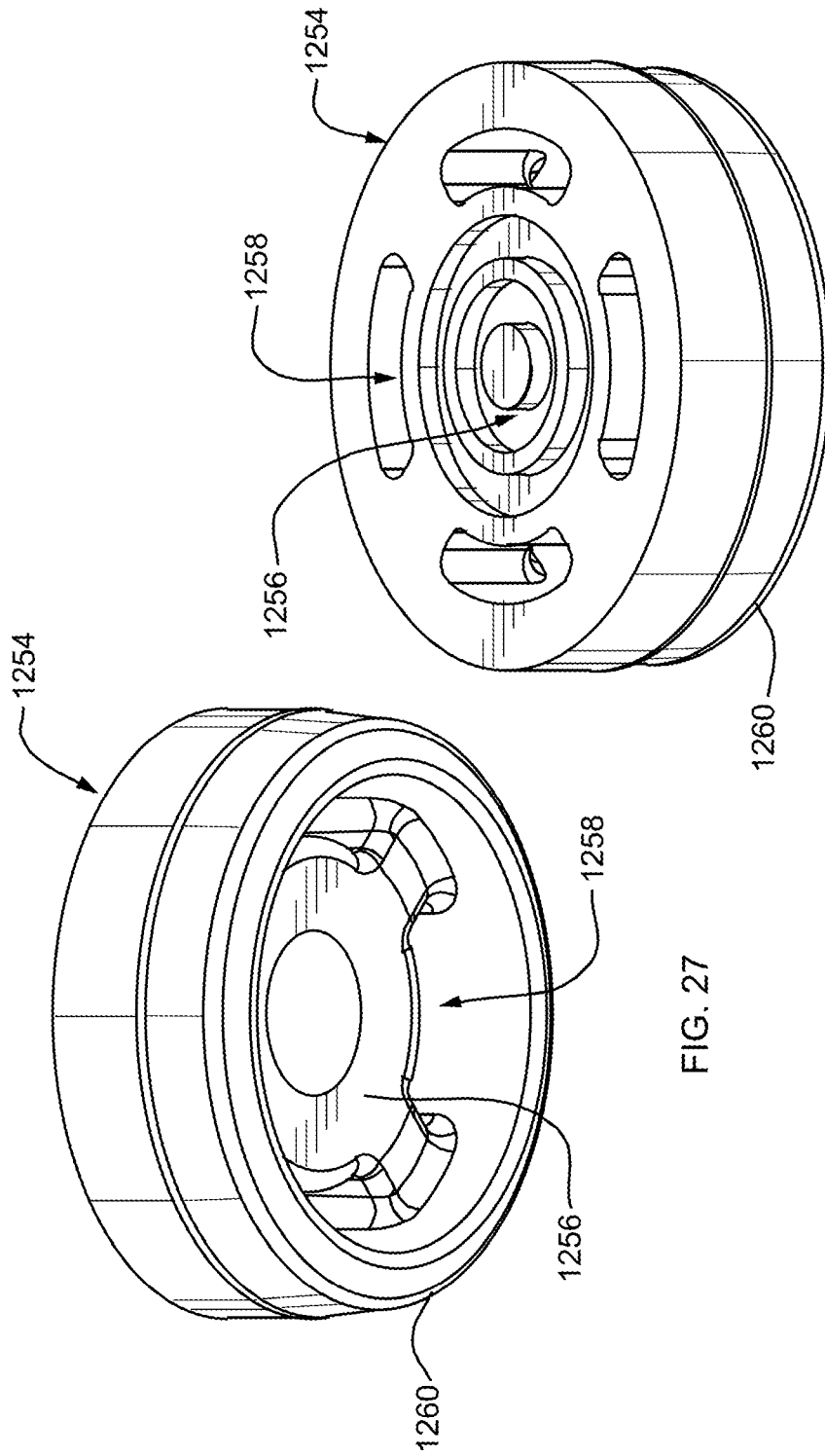


FIG. 28

FIG. 27

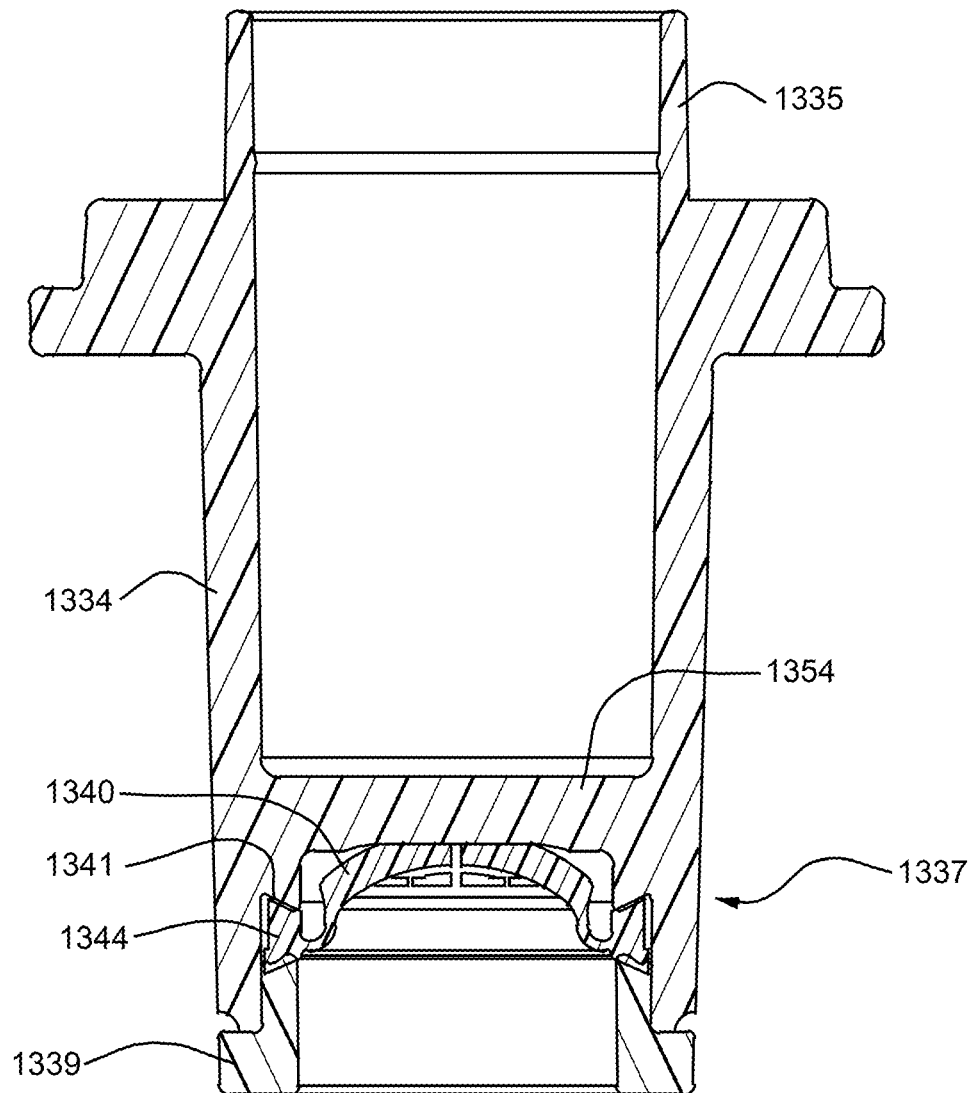


FIG. 29
(PRIOR ART)

NOZZLE TIP WITH SLIT VALVE FOR FLUID DISPENSER

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a continuation of application Ser. No. 11/854,360, filed Sep. 12, 2007, now pending, which is a continuation-in-part of U.S. patent application Ser. No. 11/220,018, filed Sep. 6, 2005, now abandoned, which, in turn, claimed priority under 35 U.S.C. §119(e) to U.S. provisional application Ser. No. 60/608,239, filed Sep. 9, 2004. Each of the aforementioned applications is incorporated herein by reference in their entireties.

BACKGROUND

The present disclosure relates to improved dispenser valves for a fluid dispenser and dispensing nozzle or pump tips employing the same. The valves and nozzle tip assembly in accordance with the present development may advantageously be employed in connection with a dispenser of a bag-in-a-box type and will be described herein primarily by way of reference thereto. However, it will be recognized that the valve and nozzle tip may also be used in connection with all manner of fluid types and fluid dispensers. In a preferred embodiment, the present disclosure relates to an improved liquid pump tip assembly for fluid dispenser and, specifically, to a tip assembly which utilizes an interiorly received resiliently flexible valve. In a further aspect, liquid dispensers incorporating the same are provided.

Liquid and semi-liquid dispensers are used in numerous applications and are used to dispense metered portions of soaps, creams, lotions, gels, and similar flowable materials. Such dispensers are commonly found in public restrooms, medical facilities, or the like and may be manually operated or may be powered units which may operate automatically, e.g., under preprogrammed control in response to sensory input.

Commonly, bag-in-box dispensing systems include a housing, such as a wall-mounted housing, and a disposable or reusable dispensing system. The disposable dispensing system includes a disposable pump assembly coupled to a flexible, collapsible bag or a semi rigid, unvented, bottle containing a supply of product to be dispensed. The reusable dispensing system includes a rigid or semi rigid refillable reservoir that is vented to the atmosphere and fitted with a pump as described herein. Although a wide variety of pump mechanisms have been developed, they generally include a resiliently flexible or deformable chamber having an inlet fluidically coupled to the bag or other container and a dispensing outlet having a spring loaded valve.

The spring loaded valve is normally closed and includes a spring and ball within the flow passageway, wherein the spring urges a ball into sealing engagement with the pump outlet. Commonly, the chamber is of a tube-type having a resiliently collapsible pump tube with its first end coupled to the bag or other container and the second end coupled to a pump tip for accurately dispensing a quantity of fluid, e.g., into the hand of a user.

In the tube-type pumps, the pump tip includes a ball and spring check valve in which a ball is seated against the inlet of the tip by a spring. In operation, the tube is compressed and the fluid moves the ball out of the seated position, compressing the spring, and thereby allowing the fluid to be dispensed to flow around the ball and through the tip. A one-way valve may be provided at the first tube end to prevent soap in the tube from reentering the bag or other container when the tube

is compressed. Such dispensers are described in the present applicant's prior U.S. Pat. Nos. 6,286,732, 5,598,952, 5,501,372, and 5,464,125, each of which is incorporated herein in its entirety.

Another type of pump is a so-called bubble, dome, or disc pump wherein the resiliently flexible chamber is hemispherical or dome shaped, and may be of the type described in my prior U.S. Pat. No. 6,394,316, which is incorporated herein by reference in its entirety.

In operation, a lever or other actuator on the housing is depressed to collapse the deformable chamber to increase the pressure in the chamber. The increased pressure in the chamber displaces the ball and liquid passes through the pump outlet, around the ball, and is expelled. When the actuator is released, the chamber returns from the collapsed state to its original volume, thereby decreasing the pressure within the chamber, thereby causing the ball to return to the seated position and to draw an additional charge of product from the bag or other container into the chamber.

A one-way check valve may also be provided at the dispensing pump inlet to permit flow from the bag into the collapsible chamber, but to prevent product in the chamber from flowing back into the bag or other container when the actuator is depressed. For example, a ball may be held in close proximity to the pump inlet via a perforated retainer. When the pressure in the chamber increases, the ball is seated against the pump inlet, thereby preventing flow of product from the chamber back into the bag. While the chamber returns to its original volume, the reduced pressure unseats the check ball and allows product to pass from the bag or other container, through the pump inlet and around the ball through the perforated ball retainer. In the disposable dispensing system, the bag or non-vented semi-rigid container collapses upon itself, thereby maintaining constant pressure within the bag. In the reusable dispensing system, the rigid or semi rigid container is vented to maintain balance between internal and atmospheric pressures and, as such, does not collapse during evacuation.

A common problem with the ball and spring dispenser valves is that they tend to clog and become unusable, particularly when liquid product containing particulate matter is used, or for highly viscous liquids.

In FIG. 29, there is shown a known dispenser tip incorporating a resiliently flexible cross-slit valve 1340 instead of the conventional ball and spring check valve. The dispenser tip includes a body 1334, a tube coupling 1335, and an integrally formed, perforated internal baffle 1354. The cross-slit valve 1340 is retained within an outlet end 1337 of the dispenser tip on the downstream side of the perforated baffle 1354. An external retainer ring 1339 is secured to the outlet end 1337 to secure a peripheral portion 1344 of the valve 1340 within the tip outlet end 1337 between the ring 1339 and an interior shoulder 1341. In one embodiment, a snap fit engagement of the retainer ring 1339 within the tip outlet end 1337 was found by the present applicant to exhibit unacceptable levels of stress cracks and splitting. In a further embodiment, the snap fit engagement between the retainer ring 1339 within the tip outlet end 1337 was replaced with an ultrasonic weld; however, this process adds expense and has shown other problems including excessive weld flash.

Accordingly, a need exists for an effective pump tip assembly incorporating a flexible, resilient valve with an internally applied retainer ring that solves the above-referenced problems, is easy to manufacture, and lowers production cost.

SUMMARY

In one aspect, an improved outlet valve assembly for fluid dispenser of a type having a pump which has a pump inlet

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coupled to a fluid reservoir and a pump outlet is provided. The valve assembly includes a pump tip having a first end adapted to be coupled to the pump outlet and a second end defining a conduit extending in a flow direction therebetween. A first annular protrusion extends radially inwardly within the conduit and a resiliently deformable valve member is received within the conduit. The valve member includes a valve head portion having one or more slits defining an orifice and a peripheral valve portion bounding the valve head portion, which is retained on the first annular protrusion. A vent-resisting member is received within the conduit and includes a perforated baffle adjacent to the upstream side of the valve head portion and an axially-extending sidewall which has a distal edge engaging the peripheral valve portion.

In another aspect, an outlet valve assembly for a fluid dispenser of a type having a pump fluidically coupled to a fluid reservoir is provided. The outlet valve assembly includes an outlet nipple having a proximal end configured to be fluidically coupled to the pump and a distal end, the outlet nipple defining a conduit extending in a flow direction. An outlet nozzle comprises a sleeve and an annular protrusion extending radially inwardly, the sleeve and annular protrusion cooperating to define a counterbore. The counterbore coaxially receives at least a portion of the outlet nipple. A resiliently deformable valve member is received within the counterbore and includes a valve head portion having one or more slits defining an orifice and a peripheral valve portion around the valve head portion. The peripheral valve portion is retained between the annular protrusion of the outlet nozzle and the distal end of the outlet nipple. The valve head portion has a first side and a second side opposite the first side, the first side being upstream of the second side in the flow direction. A vent-resisting member is integrally formed within the conduit defined by the outlet nipple conduit, the vent-resisting member including a perforated baffle adjacent the first side of the valve head portion, wherein the baffle is positioned sufficiently close to the first side of the valve head portion so as to resist inward opening of the orifice during operation to prevent inward venting of ambient air during a dispensing operation.

In further aspects, fluid dispensers employing the outlet valve assemblies according to this disclosure are provided.

BRIEF DESCRIPTION OF THE DRAWINGS

The invention may take form in various components and arrangements of components, and in various steps and arrangements of steps. The drawings, wherein like reference numerals refer to like or analogous components throughout the several views, are only for purposes of illustrating preferred embodiments and are not to be construed as limiting the invention.

FIG. 1 side cross-sectional view of a dispensing pump for a fluid dispenser incorporating a nozzle outlet assembly according to an exemplary embodiment of the present invention.

FIG. 2 is a top plan view of the valve member shown in FIG. 1.

FIGS. 3-6 are cross-sectional views of nozzle outlet assemblies according to further exemplary embodiments.

FIGS. 7 and 8 are fragmentary cross-sectional views of a nozzle outlet in accordance with still further exemplary embodiments of the present invention.

FIGS. 9-15 are cross-sectional views of some additional exemplary valves according to the present invention.

FIGS. 16 and 17 are cross-sectional views of exemplary embodiments employing a vent-resisting baffle.

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FIG. 18 is an enlarged perspective view of the vent-resisting baffle shown in FIG. 17.

FIG. 19 is a perspective view of an alternative baffle member embodiment.

FIG. 20 is an enlarged view of a cross-slit valve similar to the valve appearing in FIG. 3.

FIG. 21 is a cross-sectional view of an alternative outlet nozzle assembly.

FIG. 22 is an isometric view, taken generally from above, of an exemplary embodiment nozzle tip having an internal vent-resisting member for retaining the valve within the nozzle tip.

FIG. 23 is an isometric view of the embodiment appearing in FIG. 22, taken generally from below.

FIGS. 24 and 25 are bottom and top views, respectively, of the embodiment appearing in FIG. 22.

FIG. 26 is a side cross-sectional view taken along the lines 26-26 appearing in FIG. 25.

FIGS. 27 and 28 are isometric views, taken generally from below and above, respectively, of the retaining member.

FIG. 29 illustrates a prior art nozzle tip having an external retainer ring.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring now to FIG. 1, there appears an exemplary embodiment of a pump assembly 10 incorporating an outlet valve assembly 12 according to the present invention. The pump assembly 10 includes a resiliently flexible dome or bubble 14 defining a reservoir or chamber 16 for holding a charge of product to be dispensed. Exemplary fluids to be dispensed include, without limitation, liquid soap, shampoo, body wash, hand cream solutions, lotions or lotion soaps, gels, shaving cream, hand sanitizers, or any other flowable liquid.

The chamber 16 includes an inlet 18 and an outlet 20. The inlet 18 of the chamber 16 is fluidically coupled to a source of product, preferably a flexible bag (not shown) containing the product to be dispensed via an inlet nipple 22. The preferred bag-in-box embodiment is a closed system and venting is unnecessary, since pressure in the bag is maintained as the bag collapses upon itself.

A one-way valve, such as a ball (not shown) held in close proximity to the inlet 18 via a perforated retainer (not shown) may be provided to prevent fluid from passing from the chamber 16 back into the inlet nozzle 18 during operation. The hemispherical bubble 14 is secured to a cavity back wall 24 via a retaining ring 26. The chamber outlet 20 is fluidically coupled a pump outlet nipple 28 via a conduit 30 defining a flow passageway 32.

An outlet valve assembly 12 includes an outlet nozzle 34 having an axial bore or channel 36 therein and a counterbore 38, and which is coaxially aligned with the outlet nipple 28. A slit valve 40 is seated in the counterbore 38, which defines a sleeve portion for receiving the outlet nipple 28 and an internal stop or shoulder 39. The valve 40 includes a valve head or membrane portion 42 which is bounded by a peripheral sealing edge or flange 44. The peripheral edge 44 is compressed between the end edge surface of the outlet nozzle 28 and the base of the counterbore portion 38 of the outlet nozzle 12 to provide a sealing engagement and prevent fluid from flowing around the valve member 40. Although the valve assembly is shown in connection with a dome-type pump, it will be recognized that the nozzle assembly may be used other pump types, such as tube-type pumps and others.

As best seen in FIG. 2, and with continued reference to FIG. 1, the valve head portion 42 includes one or more slits 46 forming an orifice and defining flexible flaps 47. The membrane 42 is formed of a resiliently flexible material, such as flexible plastic, rubber, elastomers, silicone rubber, and the like. Exemplary resilient or flexible materials which may be used in making the valve member include, for example, polyurethane, polyisoprene, polybutadiene, neoprene, butadiene-acrylonitrile copolymers, ethylene-butadiene block copolymers, ethylene-propylene based copolymers including ethylene propylene diene terpolymer (EPDM), natural rubber, polychloroprene rubber, polyisoprene-isobutylene copolymers, silicone rubber, styrene-acrylonitrile copolymers, styrene-butadiene copolymers, styrene-isoprene copolymers, styrene-maleic anhydride copolymers, fluoroelastomers, polyolefins, and so forth, as well as blends thereof. This list is intended to be illustrative rather than limiting. The resiliency of the valve head maintains the flaps 46 in the closed position, thereby preventing fluid flow there-through until the fluid pressure reaches some threshold value, i.e., when the dispenser actuator is depressed, whereupon the flaps 46 separate and the product is expelled through the valve orifice 46.

The outlet nipple 28 is coaxially or telescopically received within the counterbore 38 of the outlet nozzle 34. The inner diameter of the counterbore region 38 and the outer diameter of the outlet nipple 28 are sized to provide a friction or interference fit therebetween. The outlet nipple 28 outer surface and the counterbore 38 inner surface may optionally include aligned and mating or complimentary surface features. For example, in the depicted embodiment, the outlet nipple 28 includes raised annular ribs or protrusions 48 which engage complimentary annular channels or depressions 50 formed in the counterbore region 38. The complimentary surface features 48 and 50 provide a snap fit between the nozzle outlet 34 and the nipple outlet 28 and ensure sufficient compression of the peripheral edge 44 to prevent fluid from flowing therearound during operation. Alternatively, the respective positions of the complimentary protrusions and depressions could be reversed. Other methods for securing the pump outlet nipple 28 and the connector sleeve portion of the nozzle 34 include the use of an adhesive, cross-hatching, texturing, or other surface modification of the counterbore 38 inner surface and/or outlet 28 outer surface, providing complimentary helical threads for rotational engagement, and so forth.

The nozzle outlet 34 may additionally include one or more exterior surface features (not shown) such as projections, fins, particular geometric shape, etc., which provides a keying function to ensure proper installation of the pump within the dispenser and/or to enable the pump assembly 10 to be keyed to fit a specific dispenser pump of like or mating configuration. The use of a separately attachable nozzle outlet 34 allows a common pump assembly to be readily adapted to fit any desired key configuration by installing an appropriately keyed nozzle outlet.

Referring now to FIG. 3, there is shown an alternative outlet nozzle assembly 112 including an outlet nozzle 134 defining an axial bore 136 and an annular protrusion 138 forming an internal stop member which extends radially into the bore 136. The pump outlet nipple 28 is telescopically received within the axial bore 136 of the outlet nozzle 134. The inner diameter of the nozzle 136 and the outer diameter of the outlet nipple 28 are sized to provide a friction or interference fit. A valve member 140 includes a valve head portion 142 and peripheral edge 144 as detailed above and the peripheral edge 144 is sealingly retained between the end of the

outlet nipple 28 and the annular ring 138. An enlarged view of an alternative valve 140' similar to the valve 140 appears in FIG. 20.

In the embodiment depicted in FIG. 3, the outlet nipple 28 outer surface and the outlet nozzle 134 inner surface may include optional aligned and mating surface features, e.g., raised annular ribs or protrusions 48 which engage complimentary annular channels or depressions 50, as described above.

The peripheral flange portion 144 of the valve member 140 as shown in FIG. 3 is defined on the inward facing surface thereof by an peripheral annular notch 141 formed on the inward facing surface of the valve member 140 which is adapted to receive the distal end of the outlet nipple 28. This permits sealing engagement of the edge 144 without distortion of the valve head member. In the embodiment of FIG. 3, the annular notch 141 also serves to define a region 143 of reduced cross-sectional thickness with increased flexibility and/or articulability, thereby reducing the pressure necessary to cause the valve 140 to open.

Referring now to FIG. 4, there is shown a nozzle assembly 212 including a nozzle outlet 134 having an inwardly extending retaining ridge 138 and which telescopically engages a pump outlet nipple 28. The nozzle assembly 212 additionally includes a valve 240. The valve 240 according to a further embodiment of the present invention includes a peripheral flange portion 244 bounding a valve head portion 242. The flange portion 244 is sealingly retained between the outlet nipple 28 and the ridge 138. The valve head portion 242 includes an inward or upstream facing surface 245 and exterior or downstream facing surface 247 which is opposite the surface 245. The inwardly facing surface 245 is convex and the exterior facing surface 247 is generally concave and cusped in cross-sectional shape. That is, the interior surface 247 cross-sectional shape is defined by a series of curves or arcs defining regions of reduced thickness 243 and cusps 249 defining regions of increased thickness. The regions of reduced thickness 243 increase the flexibility and/or articulability of the valve 240 and reduce the pressure necessary to cause the valve 240 to open.

Referring now to FIG. 5, there appears a nozzle assembly 312 including a nozzle outlet 134 having an inwardly extending retaining ridge 138 and which telescopically engages a pump outlet nipple 28. The nozzle assembly 312 additionally includes a valve 340. The valve 340 according to yet a further embodiment of the present invention includes a peripheral flange portion 344 bounding a valve head portion 342. The flange portion 344 is sealingly retained between the outlet nipple 28 and the ridge 138. The valve 340 includes a peripheral annular notch 341 receiving the distal end of the pump outlet nipple 28. A second annular notch or groove 351 is disposed on the valve head portion 342, radially inward from the peripheral notch 341. The notch 351 defines a region of reduced valve head thickness, thereby increasing the flexibility and/or articulability of the valve and reducing the pressure necessary to cause the valve to open and fluid to be expelled. The valve head portion 342 also includes a first generally conical cavity 353 formed in the inward facing surface thereof and a second generally conical cavity 355 formed in the exterior facing surface of the valve head 342. The conical cavities 353, 355 are axially aligned with the slits forming the valve orifice, with the apexes thereof being aligned and facing, whereby the thickness of the displaceable flaps is tapered toward the center of the orifice. This reduced thickness at the orifice reduces the pressure necessary to cause the flaps to open and expel the fluid therethrough. The conical cavities described by way of reference to FIG. 3 and elsewhere herein

may be replaced with other geometric configurations, such as frustoconical, pyramidal, frustopyramidal, and so forth.

Referring now to FIG. 6, there appears an outlet valve assembly 412 including a nozzle outlet 134 having an inwardly extending retaining ridge 138 and which telescopically engages a pump outlet nipple 28. The nozzle assembly 412 additionally includes a valve 440. The valve 440 according to still a further embodiment of the present invention includes a peripheral flange portion 444 bounding a valve head portion 442. The flange portion 444 is sealingly retained between the outlet nipple 28 and the ridge 138. The base surface 459 of the flange 444 engages the ridge 138 and extends beyond the ridge 138 in the radially inward direction. The valve 440 includes a peripheral annular notch 441 receiving the distal end of the pump outlet nipple 28. A second annular notch or groove is disposed on the valve head portion 442 radially inward from the peripheral notch 441. The notch 451 defines a region of reduced valve head thickness, thereby increasing the flexibility and/or articulability of the valve, thereby reducing the pressure necessary to cause the valve to open. The valve head portion 442 also includes a first generally conical cavity 453 formed in the inward facing surface thereof and a second generally conical cavity 455 formed in the exterior facing surface of the valve head 442. The conical cavities 453, 455 are axially aligned with the slits forming the valve orifice, with the apexes thereof being aligned and facing, whereby the thickness of the displaceable flaps is tapered toward the center of the orifice. This reduced thickness at the orifice reduces the pressure necessary to cause the flaps to open and expel the fluid therethrough.

Referring now to FIG. 7, there is shown a fragmentary view of an outlet nozzle assembly 512, including a nozzle outlet 134 having an inwardly extending retaining ridge 138 and which telescopically engages a pump outlet nipple 528. The nozzle assembly 512 additionally includes a valve 540. The valve 540 according to another embodiment of the present invention includes a peripheral flange portion 544 bounding a valve head portion 542. The flange portion 544 is sealingly retained between the outlet nipple 528 and the ridge 138. The peripheral flange portion 544 is defined on the inward facing surface thereof by a peripheral annular notch 541 which is adapted to receive the distal end of the outlet nipple 528. The outlet nipple 528 includes a distal end 529, which is tapered or beveled on its radially inward edge. The angle, theta, of the bevel is preferably in the range of about 5-60 degrees, and preferably about 25-45 degrees, relative to the axial or flow direction 52. The annular notch 541 also serves to define a region 543 of reduced cross-sectional thickness with increased flexibility and/or articulability, thereby reducing the pressure necessary to cause the valve 540 to open during operation.

Referring now to FIG. 8, there is shown a fragmentary view of a nozzle assembly 612 including a nozzle outlet 134 having an inwardly extending retaining ridge 138 and which telescopically engages a pump outlet nipple 28. The nozzle assembly 612 additionally includes a valve 640. The valve 640 is substantially as shown and described above by way of reference to the valve 340 shown in FIG. 5, except that the conical cavities in the valve head orifice region are omitted. A peripheral flange portion 644 bounds a valve head portion 642. The flange portion 644 is sealingly retained between the outlet nipple 28 and the ridge 138. The valve 640 includes a peripheral annular notch 641 receiving the distal end of the pump outlet nipple 28. A second annular notch or groove 651 is disposed on the valve head radially inward from the peripheral notch 641. The notch 651 defines a region of reduced valve head thickness, thereby increasing the flexibility and/or

articulability of the valve and reducing the pressure necessary to cause the valve to open and fluid to be expelled.

Referring now to FIG. 9, there is shown a valve member 740 according to another embodiment of the present invention. The valve 740 includes a peripheral flange portion 744 bounding a valve head portion 742. The valve 740 includes a peripheral annular notch 741 for receiving the distal end of the pump outlet nipple 28 (see FIGS. 1-8). The notch 741 further defines a region 743 of reduced valve head thickness, thereby increasing the flexibility and/or articulability of the valve, and thereby reducing the pressure necessary to cause the valve to open. The valve head portion 742 also includes a generally conical cavity 755 formed in an exterior facing surface 747 of the valve head 742. The conical cavity 755 is axially aligned with the slits forming the valve orifice, with the apex in the depicted embodiment extending roughly one-half of the cross sectional thickness of the valve head portion 742. In this manner, the thickness of the displaceable valve flaps is tapered toward the center of the orifice and reduces the pressure necessary to cause the flaps to open and expel the fluid therethrough. The degree of taper and/or degree to which the conical cavity extends through the cross-sectional thickness of the valve head portion may be varied in accordance with the product to be dispensed.

Referring now to FIG. 10, there is shown a valve member 840 according to still another embodiment of the present invention. The valve 840 includes a peripheral flange portion 844 bounding a valve head portion 842. The valve 840 includes a peripheral annular notch 841 for receiving the distal end of the pump outlet nipple 28 (see FIGS. 1-8). The notch 841 further defines a region 843 of reduced valve head thickness, thereby increasing the flexibility and/or articulability of the valve, and thereby reducing the pressure necessary to cause the valve to open. The valve head portion 842 also includes a generally conical cavity 853 formed in an interior-facing surface 845 of the valve head 842. The conical cavity 853 is axially aligned with the slits forming the valve orifice, with the apex in the depicted embodiment extending roughly one-half of the cross sectional thickness of the valve head portion 842. In this manner, the thickness of the displaceable valve flaps is tapered toward the center of the orifice and reduces the pressure necessary to cause the flaps to open and expel the fluid therethrough. Again, the degree of taper and/or degree to which the conical cavity extends through the cross-sectional thickness of the valve head portion may be varied in accordance with the product to be dispensed.

Referring now to FIG. 11, there is shown a valve 940 according to a further embodiment of the present invention including a peripheral flange portion 944 bounding a valve head portion 942. The valve 940 includes a peripheral annular notch 941 for receiving the distal end of a pump outlet nipple 28 (see FIGS. 1-8) and defining a region 943 of reduced valve head thickness, thereby increasing the flexibility and/or articulability of the valve and reducing the pressure necessary to cause the valve to open. The valve head portion 942 also includes a first generally conical cavity 953 formed in the inward facing surface 945 thereof and a second generally conical cavity 955 formed in the exterior facing surface 947 thereof. The conical cavities 953, 955 are axially aligned with the slits forming the valve orifice, with the apexes thereof being aligned and facing, whereby the thickness of the displaceable flaps is tapered toward the center of the orifice. This reduced thickness at the orifice reduces the pressure necessary to cause the flaps to open and expel the fluid therethrough. FIG. 12 illustrates a valve 940' essentially as described above by way of reference to the valve 940 in FIG. 11, but wherein

cavities **953'** and **955'** are of differing taper and extend to a lesser degree through the valve head **942'** in the axial direction.

Referring now to FIG. 13, there appears an outlet valve **1040** according to another embodiment of the present invention having a peripheral flange portion **1044** bounding a valve head portion **1042**. The valve **440** includes a peripheral annular notch **1041** receiving the distal end of the pump outlet nipple **28** (see FIGS. 1-8). A series of concentric annular notches or grooves **1057** are formed on the inward facing surface **1045** of the valve head **1042**. The annular channels **1057** are concentric with an axial centerline **1052** of the valve **1040**. Likewise, a series of annular notches or grooves **1059** concentric with the centerline **1052** are formed on the outward facing surface **1047** of the valve head **1042**. The notch **1051**, the channels **1057**, and the channels **1059** provide regions of reduced valve head thickness, thereby increasing the flexibility and/or articulability of the valve, thereby reducing the pressure necessary to cause the valve to open. The valve head portion **1042** also includes a first generally conical cavity **1053** formed in the interiorly facing surface **1045**. In the depicted embodiment, the generally conical cavity **1053** is axially aligned with the slits forming the valve orifice and extends through the majority of the valve head cross-sectional thickness. In this manner, the thickness of the displaceable flaps is tapered toward the center of the orifice to reduce the pressure necessary to cause the flaps to open. FIG. 14 illustrates a valve **1040'** essentially as described above by way of reference to the valve **1040** in FIG. 13, but wherein cavity **1053'** is of differing taper and extends to a lesser degree through the valve head **1042'** in the axial direction.

In the embodiments depicted in FIGS. 13 and 14, the concentric annular grooves are depicted on both the interior and exterior valve head surfaces. In further embodiments, the annular grooves may be present on either the exterior surface only. For example, in FIG. 15, a valve head **1140** is shown having annular grooves **1159** formed on the exterior facing surface only. In a further embodiment (not shown), a like valve head is provided with annular grooves formed only on the interior facing surface. Although the depicted embodiments illustrate concentric channels having curved, e.g., semicircular cross-sectional shapes, it will be recognized that other cross-sectional shapes are contemplated, such as V-shaped, rectangular, or other geometric cross-sectional shape.

The valve members of the present invention are preferably sufficiently resistant to flow in the reverse direction so as to resist venting of ambient air into the pump when the reduced pressure is present in the chamber **16**, i.e., after product has been dispensed and the actuator has been released. Ambient air is potentially contaminated and, in some cases, may degrade the product to be dispensed. Referring now to FIG. 16, an outlet valve assembly **134** includes a vent resistant member **54** located adjacent to an interior facing surface of a valve member **140**. The vent resistant member **54** includes a generally disc-shaped baffle **56** having radially spaced-apart perforations **58** at its periphery. During operation, product flows through the perforations **58** and through the valve orifice. After the product is expelled and reduced pressure is present in the chamber **16**, the baffle central portion **56** prevents opening of the valve flaps in the inward direction, thereby preventing ingress of ambient air through the valve member. The perforated baffle **54** may be integrally formed or comolded with the outlet nipple **28** or may be separately formed and secured in place via an adhesive or other fastening means.

Referring now to FIGS. 17 and 18, an outlet valve assembly **234** incorporating an alternative vent-resistant member **154** is shown. The vent-resisting member **154** is located adjacent to an interior facing surface of a valve member **140** having a valve head portion **142** and peripheral sealing edge **144**. The vent resistant member **154** includes a generally disc-shaped baffle **156** having radially spaced-apart perforations **158** at its periphery, an axially extending annular sidewall **160**, and a peripheral flange **162**. The peripheral flange **160** is retained along with the valve sealing edge **144** between the distal end of the outlet nipple **28** and the annular protrusion **138**.

Referring now to FIG. 19, there is shown an alternative vent-resisting member **254** including transversely extending bars or baffles **256** defining perforations **258**. The vent-resistant member **254** also includes an axially extending annular sidewall **260** and a peripheral retaining flange **262**. In operation, the baffles **256** are adjacent to the inward facing surface of the valve member to prevent the valve flaps from opening inwardly, thereby preventing venting of ambient air following a dispensing operation.

Referring now to FIG. 21, there appears an alternative outlet nozzle assembly including a male outlet nozzle **234** received within a pump outlet nipple **128** defining an axial bore **236**. The pump outlet **128** includes an annular protrusion **238** forming an internal stop member which extends radially into the bore **236**. The pump outlet nipple **128** coaxially receives the outlet nozzle **234** within the axial bore **236** of the outlet nipple **128**. The inner diameter of the nipple **128** and the outer diameter of the outlet nozzle **234** are sized to provide a friction or interference fit. In the depicted embodiment, a valve member **140** is sealingly retained between the end edge surface of the outlet nozzle **234** and the annular ring **238**.

The outlet nozzle **234** and the pump outlet **128** may be secured via a friction fit or any of the methods described above. In the embodiment depicted in FIG. 21, the outlet nozzle **234** outer surface and the outlet nipple **128** inner surface include optional aligned and mating surface features as detailed above, e.g., raised annular ribs or protrusions **148** formed on the nozzle **234** outer surface which engage complementary annular channels or depressions **150** on the outlet nipple surface inner surface. Alternatively, the relative positions of the protrusions **148** and channels **150** may be reversed. It will be recognized that the embodiment of FIG. 21 may be adapted to employ other valve and/or internal stop configurations as described herein. Likewise, it will be recognized that the embodiment of FIG. 21 may be adapted to employ the vent-resistant members as detailed above, either by directly securing the same to the interior surface of the pump outlet or by providing a vent-resistant member having a retaining flange, e.g., as shown in FIGS. 18 and 19, wherein the retaining flange is retained between the valve peripheral sealing ring and the internal stop member **238**.

Referring now to FIGS. 22-28, there is shown a pump tip for a fluid dispenser, indicated generally as **1200**. The pump tip **1200** is preferably of a type for use with a tube-type pump dispenser although it will be appreciated that the pump tip **1200** shown may also be adapted for use with other pump types, such as a dome pump of the type shown in FIG. 1.

The pump tip **1200** includes a nozzle **1234**, and outwardly extending tabs **1221** adapted to interface with a pump dispenser housing. It will be recognized that alternate tabs or other surface features may be provided which mate with complimentary or keyed features on the dispenser housing to accept lateral insertion of the pump tip while supporting and retaining the pump tip **1200** from downward movement.

An upper or inlet end **1235** of the pump tip **1200** is provided for coaxial and fluidic coupling with a pump tube (not

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shown). A narrowed diameter region or inward flange **1223** at an outlet end **1225** of the pump tip **1200** defines a shoulder **1227**.

A resiliently flexible cross-slit valve **1240** includes a valve head or membrane portion **1242** having one or more slits **1246** and is bounded by a peripheral sealing edge or flange **1244**. The depicted valve **1240** may be of the type shown, for example, in U.S. Pat. Nos. 5,213,236, 5,339,995, 5,377,877, 5,409,144, 5,439,143, 5,839,614, 5,890,621, 5,927,566, 5,944,234, 5,971,232, 6,112,951, 6,112,952, and 6,112,806. Each of the aforementioned patent documents is incorporated herein by reference in its entirety. Such valves are available from Liquid Molding Systems, Inc., of Midland, Mich. Alternatively, any of the aforementioned valves shown and described above by way of reference to FIGS. 1-21 may be employed.

The valve **1240** is preferably seated near the outlet end of the nozzle **1234**. Shortening the distance between the valve and the nozzle outlet reduces the surface area of the nozzle inner surface that is downstream of the valve. This reduced surface area for material collection, in turn, reduces the likelihood of material buildup, "jamming," stalactite formation, dripping, or deflected shots.

The peripheral edge **1244** of the valve **1240** is retained on the shoulder **1227** by a vent-resistant member **1254** having a central, generally disc-shaped baffle **1256** and a plurality of openings **1258** therearound. An axially extending annular sidewall **1260** extends downward (in the orientation shown in FIG. 26) therefrom. The peripheral valve edge **1244** is retained between the shoulder **1227** and the axially-extending sidewall **1260**. Alternative vent-resisting baffle configurations are also contemplated and may be as shown in FIGS. 17-19. In still further embodiments, a rigid retaining ring, e.g., wherein the central vent-resisting baffle portion **1256** is omitted.

In constructing the pump tip **1200**, the valve **1240** and vent-resistant member **1254** are inserted into the nozzle from the upper end **1235**. The vent-resisting member **1254** may be retained within the nozzle **1234** via a friction fit, or, more preferably via a snap fit engagement. In the depicted preferred embodiment, the member **1254** is urged past an annular rib **1261** which is formed on the interior surface **1263** of the nozzle **1234** and provides a snap fit retention of the member **1254**. In the depicted embodiment, the rib **1261** engages the upper edge of the vent-resisting baffle. Alternately, a snap fit engagement may be provided by means of a complimentary peripheral groove or depression adapted to receive the rib **1261**.

In the depicted preferred embodiment, as can be seen in FIG. 26, the valve peripheral edge **1244** has a generally tapered or dovetailed cross-sectional shape and the shoulder **1227** and downward facing surface **1263** of the annular wall **1260** cooperate to define a complimentary annular recess or channel **1265** for secure retention of the valve peripheral edge **1244**. The rib **1261** may be positioned such that the vent-resistant member **1254** compresses the valve peripheral edge **1244** to provide a sealing engagement therebetween to prevent fluid from flowing around the valve member **1240**.

The annular sidewalls **1260** may be slightly inwardly tapered to facilitate axially sliding movement of the member **1254** past the rib **1261** and into the locked position to assemble the unit. The baffle **1256** is adjacent to the inward facing surface of the valve member **1240** to prevent the valve flaps from opening inwardly, thereby preventing venting of ambient air following a dispensing operation.

The invention has been described with reference to the preferred embodiments. Modifications and alterations will occur to others upon a reading and understanding of the

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preceding detailed description. It is intended that the invention be construed as including these and other modifications and alterations.

Having thus described the preferred embodiments, the invention is now claimed to be:

1. An outlet valve assembly for a fluid dispenser, the fluid dispenser having a pump fluidically coupled to a fluid reservoir, said outlet valve assembly comprising:

an outlet nipple having a proximal end configured to be fluidically coupled to the pump and a distal end opposite the proximal end, the outlet nipple defining a conduit extending in a flow direction;

an outlet nozzle comprising a sleeve and an annular protrusion extending radially inwardly, the sleeve and annular protrusion cooperating to define a counterbore, said counterbore coaxially receiving at least a portion of the outlet nipple;

a resiliently deformable valve member received within said counterbore, said valve member including a valve head portion having one or more slits defining an orifice and a peripheral valve portion outward of said valve head portion, said peripheral valve portion retained between the annular protrusion of the outlet nozzle and the distal end of the outlet nipple;

said valve head portion having a first side and a second side opposite the first side, said first side being upstream of said second side in the flow direction; and

a vent-resisting member integrally formed within the conduit defined by the outlet nipple conduit, the vent-resisting member including a perforated baffle adjacent the first side of said valve head portion, wherein the baffle is positioned sufficiently close to the first side of said valve head portion so as to resist inward opening of said orifice during operation to prevent inward venting of ambient air during a dispensing operation, and wherein the first side of said valve head portion is spaced apart from said baffle.

2. The outlet valve assembly of claim 1, wherein said vent-resisting member is comolded with the outlet nipple.

3. The outlet valve assembly of claim 1, wherein said annular protrusion is adjacent a dispensing end of the outlet nozzle.

4. The outlet valve assembly of claim 1, wherein said annular protrusion is axially spaced apart from a dispensing end of the outlet nozzle.

5. The outlet valve assembly of claim 1, wherein said first surface of said valve head portion is generally convex.

6. The outlet valve assembly of claim 1, wherein said valve member is formed of a material selected from silicone rubber, neoprene, chloroprene rubber, and ethylene propylene diene terpolymer (EPDM).

7. The outlet valve assembly of claim 1, wherein said peripheral valve portion has a generally dovetailed cross-sectional shape.

8. The outlet valve assembly of claim 1, wherein said valve peripheral portion is clamped between the annular protrusion of the outlet nozzle and the distal end of the outlet nipple to provide a sealing interference therebetween.

9. A fluid dispenser comprising a pump having a pump inlet fluidically coupled to a fluid reservoir and an outlet valve assembly, said outlet valve assembly comprising:

an outlet nipple having a proximal end fluidically coupled to the pump and a distal end, the outlet nipple defining a conduit extending in a flow direction;

an outlet nozzle comprising a sleeve and an annular protrusion extending radially inwardly, the sleeve and annu-

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lar protrusion cooperating to define a counterbore, said counterbore coaxially receiving at least a portion of the outlet nipple;

a resiliently deformable valve member received within said counterbore, said valve member including a valve head portion having one or more slits defining an orifice and a peripheral valve portion around said valve head portion, said peripheral valve portion retained between the annular protrusion of the outlet nozzle and the distal end of the outlet nipple;

said valve head portion having a first side and a second side opposite the first side, said first side being upstream of said second side in the flow direction; and

a vent-resisting member integrally formed within the conduit defined by the outlet nipple conduit, the vent-resisting member including a perforated baffle adjacent the first side of said valve head portion, wherein the baffle is positioned sufficiently close to the first side of said valve head portion so as to resist inward opening of said orifice during operation to prevent inward venting of ambient air during a dispensing operation, and wherein the first side of said valve head portion is spaced apart from said baffle.

10. The fluid dispenser of claim 9, wherein said fluid reservoir is selected from the group consisting of a flexible

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non-vented container, a semi-rigid non-vented container, a rigid vented container, and a semi-rigid vented container.

11. The fluid dispenser of claim 9, further comprising: a housing for receiving said pump and fluid reservoir; and a pump actuator on said housing.

12. The fluid dispenser of claim 9, wherein said vent-resisting member is comolded with the outlet nipple.

13. The fluid dispenser of claim 9, wherein said annular protrusion is adjacent a dispensing end of the outlet nozzle.

14. The fluid dispenser of claim 9, wherein said annular protrusion is axially spaced apart from a dispensing end of the outlet nozzle.

15. The fluid dispenser of claim 9, wherein said valve member is formed of a material selected from silicone rubber, neoprene, chloroprene rubber, and ethylene propylene diene terpolymer (EPDM).

16. The fluid dispenser of claim 9, wherein said valve peripheral portion is clamped between the annular protrusion of the outlet nozzle and the distal end of the outlet nipple to provide a sealing interference therebetween.

17. The fluid dispenser of claim 9, wherein said pump is selected from a tube pump and a dome pump.

18. The fluid dispenser of claim 17, wherein said pump is a tube pump.

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